DOT[®] Part Number Overview

MORITO SCOVILL

X5: Assembly of steel and brass components (normal action)

X8: Stamping of brass and stainless steel components

XX: Assembly of one brass and one other component

XV: Assembly of metal and plastic components

Example Part Number: 93-X2-10127--1A Durable™ Brass Nickel Plated Cap with 1/4" Post



93 Sales Class: This is the sales class code for the product lines. Below are the product lines:

20: Grommets and Washers 91: Common Sense® 94: Baby Durable™ 96: Gripper® 95: Segma™ 97: Medical 89: Tooling 92: Pull-the-DOT® 90: Lift-the-DOT® 93: Durable™ 95: Speedy Rivets® 98: Miscellaneous

X2 Materials: This is the material or metal that the part is comprised of:

BS: Stamping from brass X6: Assembly of steel and brass components (hard action) BB: Machined from brass bar XS: Assembly of steel stamped components X7: Assembly of steel components (Baby Durable Cap) X2: Assembly of brass components (Durable/Baby Durable) XB: Assembly of two brass components NS: Stamping from 304 stainless steel XE: Stamping of brass components with paper filler XN: Assembly of 304 stainless steel components SS: Stamping from low carbon steel ZS: Stamping from 316 stainless steel HS: Stamping from high carbon steel ZN: Assembly of 316 stainless steel components

10 Sub-Sales Class: This is needed because the part numbers are based on a 15 character system.

10: Durable 16: Lift-the-DOT 21: Seama 78: Common Sense 12: Baby Durable 18: Pull-the-DOT 22: Segma 90: Gripper/Miscellaneous

1 Product Type: This defines what the product is:

3: Stud/Screw Stud 5: Washer 7: Stud/Screw Stud 1: Cap 9: Prong Ring 2: Socket 4: Post 6: Buckle 8: Crown 0: Miscellaneous Metal Stamping

27 Product Differentiation Numbers: These numbers exist solely to differentiate items that are similar.

For example: 93-X2-10127--1A and 93-X2-10128--1A—both are Durable caps, but the 10127 has a 1/4 inch post, while the 10128 has a 11/64 inch post.

Screw Stud Screw Length: This space is only utilized by screw studs. For example: 90-XB-16362**7**-1A the space allows the user to specify the length of the screw in inches: 5/8 inch. When the product is not a screw stud, the dash is used in this space for the 15 character system.

99: Speedy Rivet

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1: 3/16 — .1875 4: 3/8 — .3750 7: 5/8 — .6250 0: 3/4 — .7500
2: 1/4 — .2500     5: 7/16 — .4375     8: 1 — 1.000
3: 5/16 — .3125   6: 1/2 — .5000     9: 7/8 — .8750
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- **Custom Logo:** This space is utilized when a custom logo is produced on a cap. For example: 92-XE-18103-A1A has the Pull-the-DOT logo on the cap.
- **1 Pack Size:** There are three primary pack sizes for DOT® Snap Fasteners:

1: 100 Piece Pack 3: Bulk Pack

2: 1000 Piece Pack

A Finish: The finishes can seem repetitive, but treat each finish as its own unique style or composition.

A: Nickel F: Bright Brass B: Black Oxide G: Black sprayed enamel (semi-luster) H: Black sprayed enamel (high-luster) C: Black Oxide D: Brass I: Brown sprayed enamel (high-luster) E: Bright Brass J: White sprayed enamel (high-luster)

S: Chrome plated U: Clean

V: Mariner white plastic W: Mariner gray plastic X: Mariner black plastic

Y: Mariner beige plastic Z: Mariner brown plastic

1: Mariner red plastic 2: Mariner burgundy plastic

3: Mariner vellow plastic

4: Mariner green plastic 5: Mariner blue plastic

6: Mariner aquamarine plastic 7: Mariner navy plastic

PC: Plastic molding

PS: Stamping from plastic strip

8: Standard black plastic 9: Standard white plastic



DOT® Part Number Overview

MORITO SCOVILL

Example Part Number: 20-00900-5000XG #0 Sheet Metal Grommet with a Brass Finish

20 Sales Class: This is the sales class code for the product lines. Below are the product lines:

20: Grommets and Washers 91: Common Sense® 94: Baby Durable™ 96: Gripper® 95: Segma™ 97: Medical 89: Tooling 92: Pull-the-DOT® 90: Lift-the-DOT® 93: Durable™ 95: Speedy Rivets® 98: Miscellaneous



- **00** #00 Size Differentiation Indicator: All sizes of grommets and washers will have a 00 here except when the grommet or washer is a #00. When the grommet or washer is a #00, these indicator numerals will be 10. For example 20-10900-5000XG is a #00 sheet metal grommet, while 20-00904-5000XG is a size #4 sheet metal grommet.
 - **9 Product Type:** This defines what the product is:
 - 7: Grommet and Washer Set
 - 8: Washer
 - 9: Grommet
- **Of Size Indicator:** This number identifies the size of the grommet or washer. For example: 20-009**01**-5000XG is a size #1 Grommet. If the "9" were an "8" (e.g. 20-00801-5000XG) would be a #1 Plain Washer. If ordering a set, use the Grommet part number and replace the "9" with a "7." After the "7", indicate the washer type needed for the set by using the codes in parentheses below, such as T for Tooth Washers. Example of #1 size Sheet Metal and Tooth Washer set is 20-007T1-5000XG. Note that Self-Piercing Grommets and Washers are only available in sets.

Below are the available sizes:

Sheet Metal Grommets: 20-0090		Plain Washers(0): 20-0080			Tooth Washers(T): 20-008T		Neck Washers(N): 20-0480		Rolled Rim and Spur(R): 20-0099		Self-Piercing: 20007SP			
#00	#02	#05	#00	#02	#05	#0	#03	#00	#02	#0	#03	#06	#0	#03
#0	#03	#06	#0	#03	#06	#01	#04	#0	#03	#01	#04	#07	#01	
#01	#04		#01	#04		#02	#05	#01	#04	#02	#05	#08	#02	

5000 Finishes:

0161: Black 9042: Foliage 504 9064: Tan 500 5000: Brass 9053: Tan 499 9066: Sand 26 5183: Nickel 9056: Coyote 498 9071: Camo Green 483

XG Pack Size: There are four primary pack sizes for DOT Grommets and Washers:

#0 Spur Washer

XG: 25 Gross Pack XM: 1000 Piece Pack 1XG: 25 Gross Packed in 1 Gross Packs XB: 1 Barrel Pack

XB—Barrel Pack product a	vailability by quantity:					
2500 Gross:	1000 Gross:	500 Gross:	250 Gross:	125 Gross:		
#00 Sheet Metal Grommet	#0 Sheet Metal Grommet	#2 Sheet Metal Grommet	#3 Sheet Metal Grommet	#4 Sheet Metal Grommet		
#00 Neck Washer	#1 Sheet Metal Grommet	#2 Plain Washer	#3 Plain Washer	#4 Plain Washer		
	#0 Plain Washer #1 Plain Washer	#2 Neck Washer	#3 Neck Washer	#4 Neck Washer		
	#0 Neck Washer	#1 Rolled Rim Grommet	#2 Tooth Washer	#4 Tooth Washer		
	#1 Neck Washer	#1 Spur Washer	#3 Tooth Washer	#4 Rolled Rim Grommet #4 Spur Washer		
	#0 Rolled Rim Grommet		#2 Rolled Rim Grommet #3 Rolled Rim Grommet			

#2 Spur Washer #3 Spur Washer

